



ORA, Ball and O-Ring Abutments



\$59



\$89



Manufactured for most popular implant systems.



23 Frank Mossberg Drive / Attleboro, MA 02703 USA

1-800-243-9942 or 508-226-5660

www.sterngold.com

* O-ring housing (open) also available

PROSTHETIC

Removable Prosthetic Procedure – ORA



1 Screw the appropriate tissue cuff height ORA into each implant and torque to 20Ncm, using the .096" ORA hex driver.



2 Snap an ORA Retaining Cap onto each ball abutment.



3 Block out spacers are very effective at blocking out any exposed metal abutment surfaces.



4 Prepare a recess in the denture over each Retaining Cap.



5 Use SternVantage® Varnish to prime the recesses over the Retaining Caps and light cure.



6 Add composite (EZ PickUp™) over the top and sides of the Retaining Caps.



7 Place additional resin in the recesses of the overdenture.



8 Passively seat the overdenture, ensuring that the tissue is not displaced.



9 Fill any defects with resin. Excess EZ PickUp™ may be easily removed from the unvarnished areas.